

WELDER'S QUALIFICATION TEST CERTIFICATE

Certificate No:
WQT0005D30
Revision No:

Designation: **ISO 9606-1 111 T BW FM2 B t7.11 D168.3 H-L045 ss nb**
 Welder name: **Thorn, Ryan**
 Employer: **MC Capital Pty Ltd trading as Fleet Services**
 Date of birth: **1988-08-27** Place of birth: **Melbourne**
 Identification: **087255391** Method of ID: **Driving licence**
 Code/Testing std.: **ISO 9606-1**
 WPS reference: **WPS-FS-001**



Product parameters

Test data	Details	Range of qualifications	Reference
Welding process	111	141/111 (GMAW /MMAW)	acc. to section 5.2
Product type	T	P, T	acc. to section 5.3
Joint type	BW	BW	acc. to section 5.4
Material	ASTM A 106 Gr.B		
Material group	1.2		
Filler material brand name	Hyundai ST50.6/ KOBE LB-52U		
Filler material type	B	A, RA, RB, RC, RR, R, B	acc. to section 5.6
Test piece thickness	7.11mm	3,0 to 14.22mm	acc. to section 5.7
Pipe outside diameter	168.3mm	>= 84.15mm	acc. to section 5.7
Welding position	H-L045	PA, PC, PE, PF, PH, H-L045	acc. to section 5.8
Backing / gouging	ss nb	ss mb, bs	acc. to section 5.9
Filler material group	FM2		
Type of current and polarity	DC+		
Additional fillet weld	No		

Testing

Type of test	Results	Type of test	Results	Type of test	Results
Visual test	passed	Radiographic / Ultrasonic	passed	Surface crack test	passed

The chosen method of the extension of qualification in accordance with ISO 9606-1: A

Issued at **Melbourne** on **2026-07-10**

Date of welding: **2026-06-15**

for **DNV**

This Certificate is valid until¹: **2029-06-14**

DNV local unit: **Australia**

Surveyor: **Aaron McCarthy**

This document has been digitally signed and will
therefore not have handwritten signatures

Aaron McCarthy
Surveyor



Confirmation of the validity by employer/welding supervisor according to above-mentioned standard, for the following 6 months.

Date	Signature (stamp)	Date	Signature (stamp)
1		2	
3		4	
5		6	

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¹ When confirmation of the validity by employer/welding supervisor according to the above-mentioned standard is duly given.